# **SERVICE MANUAL**

**CR9090** 

EU built combine for NA - Series [1940 - ]

CX8080 Elevation / CX8090 Elevation Tier 4A

Combine



# **Contents**

| Engine   | 10   |
|--|------|
| [10.001] Engine and crankcase                                  | 10.1 |
| [10.254] Intake and exhaust manifolds and muffler              | 10.2 |
| [10.500] Selective Catalytic Reduction (SCR) exhaust treatment | 10.3 |
| [10.400] Engine cooling system                                 | 10.4 |
| [10.418] Rotary screen   | 10.5 |
| [10.450] Engine air compressor                                 | 10.6 |
| Main gearbox and drive   | 14   |
| [14.100] Main gearbox and drive                                | 14.1 |
| Transmission   | 21   |
| [21.114] Mechanical transmission                               | 21.1 |
| [21.130] Mechanical transmission external controls             | 21.2 |
| [21.145] Gearbox internal components                           | 21.3 |
| [21.182] Differential  | 21.4 |
| Front axle system  | 25   |
| [25.108] Final drive hub, steering knuckles, and shafts        | 25.1 |
| [25.310] Final drives  | 25.2 |
| Rear axle system   | 27   |
| [27.124] Final drive hub, steering knuckles, and shafts        | 27.1 |
| Hydrostatic drive  | 29   |
| [29.100] Transmission and steering hydrostatic control         | 29.1 |
| [29.204] Reservoir, cooler, and lines                          | 29.2 |
| [29.218] Pump and motor components                             | 29.3 |
| [29.202] Hydrostatic transmission                              | 29.4 |
| [29.300] Rear hydrostatic transmission                         | 29.5 |

| Brakes and controls                           | 33    |
|---|-------|
| [33.202] Hydraulic service brakes             | 33.1  |
| [33.110] Parking brake or parking lock        | 33.2  |
| Hydraulic systems                             | 35    |
| [35.000] Hydraulic systems                    | 35.1  |
| [35.300] Reservoir, cooler, and filters       | 35.2  |
| [35.106] Variable displacement pump           | 35.3  |
| [35.102] Pump control valves                  | 35.4  |
| [35.359] Main control valve                   | 35.5  |
| [35.322] Regulated/Low pressure system        | 35.6  |
| [35.220] Auxiliary hydraulic pump and lines   | 35.7  |
| [35.410] Header or attachment height system   | 35.8  |
| [35.602] Header or attachment leveling system | 35.9  |
| [35.760] Header reverser drive                | 35.10 |
| [35.992] Stone trapping system                | 35.11 |
| [35.994] Positive Straw Discharge (PSD)       | 35.12 |
| [35.796] Chaff spreader control               | 35.13 |
| [35.440] Grain tank unload system             | 35.14 |
| [35.450] Traction variator system             | 35.15 |
| Steering                                      | 41    |
| [41.101] Steering control                     | 41.1  |
| [41.200] Hydraulic control components         | 41.2  |
| [41.432] Autoguidance steering                | 41.3  |
| Tracks and track suspension                   | 48    |
| [48.130] Track frame and driving wheels       | 48.1  |
| [48.134] Track tension units                  | 48.2  |
| [48.100] Tracks                               | 48.3  |
| Cab climate control                           | 50    |

| [50.100] Heating  | . 50.1 |
|---|--------|
| [50.104] Ventilation  | . 50.2 |
| [50.200] Air conditioning   | . 50.3 |
| Electrical systems  | . 55   |
| [55.000] Electrical system  | . 55.1 |
| [55.100] Harnesses and connectors   | . 55.2 |
| [55.201] Engine starting system   | . 55.3 |
| [55.301] Alternator   | . 55.4 |
| [55.988] Selective Catalytic Reduction (SCR) electrical system            | . 55.5 |
| [55.640] Electronic modules   | . 55.6 |
| [55.029] Gearbox electric system  | . 55.7 |
| [55.019] Hydrostatic drive control system                                 | . 55.8 |
| [55.512] Cab controls   | . 55.9 |
| [55.051] Cab Heating, Ventilation, and Air-Conditioning (HVAC) controls   | 55.10  |
| [55.050] Heating, Ventilation, and Air-Conditioning (HVAC) control system | 55.11  |
| [55.662] Header height control  | 55.12  |
| [55.628] Threshing electrical control                                     | 55.13  |
| [55.427] Straw walker variator  | 55.14  |
| [55.426] Harvest material flow control system                             | 55.15  |
| [55.624] Residue handling control   | 55.16  |
| [55.785] Precision farming system   | 55.17  |
| [55.911] Global Positioning System (GPS)                                  | 55.18  |
| [55.680] Autopilot/Autoguidance   | 55.19  |
| [55.518] Wiper and washer system  | 55.20  |
| [55.404] External lighting  | 55.21  |
| [55.405] External lighting switches and relays                            | 55.22  |
| [55.514] Cab lighting   | 55.23  |
| [55.408] Warning indicators, alarms, and instruments                      | 55.24  |

| [55.DTC] FAULT CODES                                 | 55.25 |
|--|-------|
| Attachments/Headers                                  | 58    |
| [58.900] Belt feeding                                | 58.1  |
| Product feeding                                      | 60    |
| [60.105] Floating roll, feed chain, and drive        | 60.1  |
| [60.110] Feeder housing                              | 60.2  |
| [60.150] Feeder drive system                         | 60.3  |
| [60.165] Feeder reverse system                       | 60.4  |
| [60.112] Stone trapping system                       | 60.5  |
| [60.260] Rotor                                       | 60.6  |
| Threshing  | 66    |
| [66.000] Threshing                                   | 66.1  |
| [66.260] Threshing mechanism drive system            | 66.2  |
| [66.331] Rotor                                       | 66.3  |
| [66.330] Drum  | 66.4  |
| [66.360] Drum/Rotor housing                          | 66.5  |
| [66.321] Drum/Rotor variator with electrical control | 66.6  |
| [66.105] Concave                                     | 66.7  |
| [66.101] Concave conveyor plate                      | 66.8  |
| [66.110] Concave control system                      | 66.9  |
| Separation   | 72    |
| [72.350] Beater                                      | 72.1  |
| [72.220] Discharge beater                            | 72.2  |
| [72.420] Rotary separator                            | 72.3  |
| [72.440] Straw-flow beater                           |       |
| [72.110] Straw walker drive system                   | 72.5  |
| [72.101] Straw walkers and shafts                    | 72.6  |
| Residue handling                                     | 73    |

| [73.300] Positive Straw Discharge (PSD)             | 73.1 |
|---|------|
| [73.230] Straw chopper                              | 73.2 |
| [73.210] Straw chopper drive system                 | 73.3 |
| [73.220] Straw chopper frame                        | 73.4 |
| [73.335] Chaff spreader                             | 73.5 |
| [73.410] Opti-Spread™ system                        | 73.6 |
| Cleaning  | 74   |
| [74.000] Cleaning                                   | 74.1 |
| [74.101] Cleaning drive systems                     | 74.2 |
| [74.110] Grain pan                                  | 74.3 |
| [74.114] Upper shaker shoe                          | 74.4 |
| [74.118] Lower shaker shoe                          | 74.5 |
| [74.125] Clean grain and return cross auger housing | 74.6 |
| [74.130] Fan housing                                | 74.7 |
| [74.136] Fan drive system                           | 74.8 |
| [74.140] Tailings return system                     | 74.9 |
| Crop storage / Unloading                            | 80   |
| [80.101] Clean grain elevator                       | 80.1 |
| [80.150] Grain tank                                 | 80.2 |
| [80.175] Grain tank unload drive system             | 80.3 |
| [80.180] Grain tank unload                          | 80.4 |
| Accessories   | 88   |
| [88.100] Accessories                                | 88.1 |
| Platform, cab, bodywork, and decals                 | 90   |
| [90.154] Cab doors and hatches                      | 90.1 |
| [90.110] Operator platform less cab                 | 90.2 |
| [90.118] Protections and footboards                 | 90.3 |
| [00 12/1] Pheumatically-adjusted operator seat      | 90.4 |

| [90.105] Machine shields and guards | 90.5 |
|-------------------------------------|------|
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |
|                                     |      |





# **Contents**

| Foreword (*)  |    |
|---|----|
| Basic instructions - How to use and navigate through this manual (*)    |    |
| Note to the Owner (*)   | 11 |
| Foreword (*)  | 12 |
| Safety rules (*)  | 13 |
| Safety rules (*)  | 17 |
| Basic instructions (*)  | 18 |
| Torque (*)  | 21 |
| Basic instructions - Chain Wear Tables - Roller Chains (*)              | 24 |
| Basic instructions - Important notice regarding equipment servicing (*) | 26 |
| Basic instructions - Shop and Assembly (*)                              | 27 |
| Conversion factors (*)  | 29 |
| Product identification (*)  | 30 |
| Product identification (*)  | 31 |

# **Foreword**

| CR Series Tier IV       | NA |
|-------------------------|----|
| CX8000 Elevation series | NA |

#### IMPORTANT INFORMATION

All repair and maintenance works listed in this manual must be carried out only by staff belonging to the NEW HOL-LAND Service network, strictly complying with the instructions given and using, whenever required, the special tools.

Anyone who carries out the above operations without complying with the prescriptions shall be responsible for the subsequent damages.

The manufacturer and all the organizations of its distribution chain, including - without limitation - national, regional or local dealers, reject any responsibility for damages due to the anomalous behavior of parts and/or components not approved by the manufacturer himself, including those used for the servicing or repair of the product manufactured or marketed by the Manufacturer. In any case, no warranty is given or attributed on the product manufactured or marketed by the Manufacturer in case of damages due to an anomalous behavior of parts and/or components not approved by the Manufacturer.

No reproduction, though partial of text and illustrations allowed

# Basic instructions - How to use and navigate through this manual

| CR Series Tier IV       | NA |
|-------------------------|----|
| CX8000 Elevation series | NA |

#### **Technical Information**

This manual has been produced by a new technical information system. This new system is designed to deliver technical information electronically through Web delivery (eTim), DVD and in paper manuals. A coding system called SAP has been developed to link the technical information to other Product Support functions, e.g., Warranty.

Technical information is written to support the maintenance and service of the functions or systems on a customer's machine. When a customer has a concern on his machine it is usually because a function or system on his machine is not working at all, is not working efficiently, or is not responding correctly to his commands. When you refer to the technical information in this manual to resolve that customer's concern, you will find all the information classified using the SAP coding, according to the functions or systems on that machine. Once you have located the technical information for that function or system then you will find all the mechanical, electrical or hydraulic devices, components, assemblies and sub assemblies for that function or system. You will also find all the types of information that have been written for that function or system, the technical data (specifications), the functional data (how it works), the diagnostic data (fault codes and troubleshooting) and the service data (remove, install adjust, etc.).

By integrating SAP coding into technical information, you will be able to search and retrieve just the right piece of technical information you need to resolve that customer's concern on his machine. This is made possible by attaching 3 categories to each piece of technical information during the authoring process.

The first category is the Location, the second category is the Information Type and the third category is the Product:

- LOCATION is the component or function on the machine, that the piece of technical information is going to describe e.g. Fuel tank.
- INFORMATION TYPE is the piece of technical information that has been written for a particular component or function on the machine e.g. Capacity would be a type of Technical Data that would describe the amount of fuel held by the Fuel tank.
- PRODUCT is the model for which the piece of technical information is written.

Every piece of technical information will have those 3 categories attached to it. You will be able to use any combination of those categories to find the right piece of technical information you need to resolve that customer's concern on his machine.

That information could be:

- · the description of how to remove the cylinder head
- a table of specifications for a hydraulic pump
- · a fault code
- a troubleshooting table
- · a special tool

#### How to use this manual

This manual is divided into Sections. Each Section is then divided into Chapters. Contents pages are included at the beginning of the manual, then inside every Section and inside every Chapter. An alphabetical Index is included at the end of a Chapter. Page number references are included for every piece of technical information listed in the Chapter Contents or Chapter Index.

Each Chapter is divided into four Information types:

- Technical Data (specifications) for all the mechanical, electrical or hydraulic devices, components and, assemblies.
- Functional Data (how it works) for all the mechanical, electrical or hydraulic devices, components and assemblies.
- Diagnostic Data (fault codes, electrical and hydraulic troubleshooting) for all the mechanical, electrical or hydraulic devices, components and assemblies.
- Service Data (remove disassembly, assemble, install) for all the mechanical, electrical or hydraulic devices, components and assemblies.

#### Sections

Sections are grouped according to the main functions or a systems on the machine. Each Section is identified by a number 00, 35, 55, etc. The amount of Sections included in the manual will depend on the type and function of the machine that the manual is written for. Each Section has a Contents page listed in alphabetic/numeric order. This table illustrates which Sections could be included in a manual for a particular product.

|  | PRODUCT   |  |  |
|--|---|--|--|
|  | Tractors  |  |  |
|  | Vehicles with working arms: backhoes, excavators, |  |  |
|  | skid steers,                                      |  |  |
|  | Combines, forage harvesters, balers,              |  |  |
|  | Seeding, planting, floating, spraying             |  |  |
|  | equipment,  |  |  |
| SECTION  | Mounted equipment and tools,                      |  |  |
| 00 - Maintenance                               |   |  |  |
| 05 - Machine completion and equipment          |   |  |  |
| 10 - Engine                                    |   |  |  |
| 14 - Main gearbox and drive                    |   |  |  |
| 18 - Clutch                                    |   |  |  |
| 21 - Transmission                              |   |  |  |
| 23 - Four wheel drive system                   |   |  |  |
| 25 - Front axle system                         |   |  |  |
| 27 - Rear axle system                          |   |  |  |
| 29 - Hydrostatic drive                         |   |  |  |
| 31 - Implement power take-off                  |   |  |  |
| 33 - Brakes and controls                       |   |  |  |
| 35 - Hydraulic systems                         |   |  |  |
| 36 - Pneumatic system                          |   |  |  |
| 37 - Hitches, drawbars and implement couplings |   |  |  |
| 39 - Frames and ballasting                     |   |  |  |
| 41 - Steering                                  |   |  |  |
| 44 - Wheels                                    |   |  |  |
| 46 - Steering clutches                         |   |  |  |
| 48 - Tracks and track suspension               |   |  |  |
| 50 - Cab climate control                       |   |  |  |
| 55 - Electrical systems                        |   |  |  |
| 56 - Grape harvester shaking                   |   |  |  |
| 58 - Attachments/headers                       |   |  |  |
| 60 - Product feeding                           |   |  |  |
| 61 - Metering system                           |   |  |  |
| 62 - Pressing - Bale formation                 |   |  |  |

| T                                       |   |  |  |
|---|---|--|--|
| 63 - Chemical applicators               | L |  |  |
| 64 - Chopping                           |   |  |  |
| 66 - Threshing                          |   |  |  |
| 68 - Tying/Wrapping/Twisting            |   |  |  |
| 69 - Bale wagons                        |   |  |  |
| 70 - Ejection                           |   |  |  |
| 71 - Lubrication system                 |   |  |  |
| 72 - Separation                         |   |  |  |
| 73 - Residue handling                   |   |  |  |
| 74 - Cleaning                           |   |  |  |
| 75 - Soil preparation/Finishing         |   |  |  |
| 76 - Secondary cleaning / Destemmer     |   |  |  |
| 77 - Seeding                            |   |  |  |
| 78 - Spraying                           |   |  |  |
| 79 - Planting                           |   |  |  |
| 80 - Crop storage / Unloading           |   |  |  |
| 82 - Front loader and bucket            |   |  |  |
| 83 - Telescopic single arm              |   |  |  |
| 84 - Booms, dippers and buckets         |   |  |  |
| 86 - Dozer blade and arm                |   |  |  |
| 88 - Accessories                        |   |  |  |
| 89 - Tools                              |   |  |  |
| 90 - Platform, cab, bodywork and decals |   |  |  |

# **Section Contents**

| Section                                   | Number | Description   |
|---|--------|---|
| Maintenance                               | 00     | Boodilption   |
| Machine completion and equipment          | 05     |   |
| Engine                                    | 10     |   |
| Main gearbox and drive                    | 14     |   |
| Clutch                                    | 18     |   |
| Transmission                              | 21     |   |
| Four wheel drive system                   | 23     |   |
| Front axle system                         | 25     |   |
| Rear axle system                          | 27     |   |
| Hydrostatic drive                         | 29     |   |
| Implement power take-off                  | 31     |   |
| Brakes and controls                       | 33     |   |
| Drakes and controls                       | 00     | This Section covers the central parts of the hydraulic  |
|   |        | system. The components that are dedicated to a specific function are listed in the Chapter where all the  |
| Hydraulic systems                         | 35     | technical information for that function is included.  |
|   |        | This Section covers the pneumatic system. The   |
|   |        | components that are dedicated to a specific function are  |
| De como ella combana                      |        | listed in the Chapter where all the technical information   |
| Pneumatic system                          | 36     | for that function is included.  |
| Hitches, drawbars and implement couplings | 37     |   |
| Frames and ballasting                     | 39     |   |
| Steering                                  | 41     |   |
| Wheels                                    | 44     |   |
| Steering clutches                         | 46     |   |
| Tracks and track suspension               | 48     |   |
| Cab climate control                       | 50     |   |
| Electrical systems                        | 55     | The Section covers the central parts of the electrical, electronic, and lighting systems. The components that are dedicated to a specific function are listed in the Chapter where all the technical information for that function is included. |
| Grape harvester shaking                   | 56     | Tunction is included.   |
| Attachments/headers                       | 58     |   |
| Product feeding                           | 60     |   |
|   |        |   |
| Metering system                           | 61     |   |
| Pressing - Bale formation                 | 62     |   |
| Chemical applicators                      | 63     |   |
| Chopping Threshing                        | 64     |   |
|   | 66     |   |
| Tying/Wrapping/Twisting                   | 68     |   |
| Bale wagons                               | 69     |   |
| Ejection                                  | 70     |   |
| Lubrication system                        | 71     |   |
| Separation                                | 72     |   |
| Residue handling                          | 73     |   |
| Cleaning                                  | 74     |   |
| Soil preparation/Finishing                | 75     |   |
| Secondary cleaning / Destemmer            | 76     |   |
| Seeding                                   | 77     |   |
| Spraying                                  | 78     |   |
| Planting                                  | 79     |   |
| Crop storage / Unloading                  | 80     |   |
| Front loader and bucket                   | 82     |   |

| Section                            | Number | Description  |
|------------------------------------|--------|--|
| Telescopic single arm              | 83     |  |
| Booms, dippers and buckets         | 84     |  |
| Dozer blade and arm                | 86     |  |
| Accessories                        | 88     |  |
| Tools                              | 89     |  |
| Platform, cab, bodywork and decals | 90     | This Section covers all the main functions and systems related to the body of the machine, including the operators cab and the platform. |

#### **Chapters**

Each Chapter is identified by a number e.g. Hydraulic systems - Main control valve - 35.359. The first number is identical to the Section number i.e. Chapter 35.359 is inside Section 35, Hydraulic systems. The second number is representative of the Chapter contained within the Section.

CONTENTS

The Chapter Contents lists all the technical data (specifications), functional data (how it works), service data (remove, install adjust, etc..) and diagnostic data (fault codes and troubleshooting) that have been written in that Chapter for that function or system on the machine.

#### Contents

#### **ENGINE**

ENGINE - Engine and crankcase - 10.001

**TECHNICAL DATA** 

ENGINE - Engine and crankcase - General specification (10.001 - D.40.A.10)

**FUNCTIONAL DATA** 

ENGINE - Engine and crankcase - Dynamic description (10.001 - C.30.A.10)

**SERVICE** 

ENGINE - Engine and crankcase - Remove (10.001 -F.10.A.10)

**DIAGNOSTIC** 

ENGINE - Engine and crankcase - Troubleshooting (10.001 - G.40.A.10)

#### **INDEX**

The Chapter Index lists in alphabetical order all the types of information (called Information Units) that have been written in that Chapter for that function or system on the machine.

#### Index

### ENGINE - 10

**ENGINE** 

ENGINE - Engine and crankcase - Dynamic description (10.001 - C.30.A.10)

ENGINE - Engine and crankcase - General specification (10.001 - D.40.A.10)

ENGINE - Engine and crankcase - Remove (10.001 -F.10.A.10)

ENGINE - Engine and crankcase - Troubleshooting (10.001 - G.40.A.10)

#### Information Units and Information Search

Each chapter is composed of information units. Each information unit has the SAP code shown in parentheses which indicates the function and the type of information written in that information unit. Each information unit has a page reference within that Chapter. The information units provide a quick and easy way to find just the right piece of technical information you are looking for.

Example information unit Engine oil pan- Sectional View (10.102AP - C.10.A.30)

Information Unit SAP code 10 102 AP C 10.A.30

SAP code classification Engine Pan and covers Engine oil pan Functional data Sectional view

### Page Header and Footer

The page header will contain the following references:

· Section and Chapter description

The page footer will contain the following references:

- Publication number for that Manual, Section or Chapter.
- · Version reference for that publication.
- Publication date
- Section, chapter and page reference e.g. 10.102 / 9

# Note to the Owner

| CR Series Tier IV       | NA |
|-------------------------|----|
| CX8000 Elevation series | NA |

### **Engine repair information:**

The engine repair information is not contained within this manual.

For engine repair information, please refer to the respective Service Manual for the engine type used in your vehicle.

### Fault Code Resolution (FCR) information:

The FCR information is not contained within the paper version of the manual.

For FCR information, please refer to the Electronic Service Tool (EST) or the electronic version of this manual.

## **Electronic Service Tool (EST) information:**

The EST information and how to handle Control Modules (CM) (e.g.: resetting of the CM, etc.) is not contained within this manual.

For EST information, please refer to the Electronic Service Tool User's Guide.

### **Foreword**

CX8000 Elevation series NA

Soil, air, and water are vital factors of agriculture and life in general. When legislation does not yet rule the treatment of some of the substances required by advanced technology, sound judgment should govern the use and disposal of products of a chemical and petrochemical nature.

**NOTE:** The following are recommendations that may be of assistance:

- Become acquainted with and ensure that you understand the relative legislation applicable to your country.
- Where no legislation exists, obtain information from suppliers of oils, filters, batteries, fuels, antifreeze, cleaning agents, etc., with regard to their effect on man and nature and how to safely store, use, and dispose of these substances.
- · Agricultural consultants will, in many cases, be able to help you as well.

### Helpful hints

- Avoid filling tanks using cans or inappropriate pressurized fuel delivery systems that may cause considerable spillage.
- In general, avoid skin contact with all fuels, oils, acids, solvents, etc. Most of them contain substances that may be harmful to your health.
- · Modern oils contain additives. Do not burn contaminated fuels and or waste oils in ordinary heating systems.
- Avoid spillage when draining off used engine coolant mixtures, engine, gearbox and hydraulic oils, brake fluids, etc.
  Do not mix drained brake fluids or fuels with lubricants. Store them safely until they can be disposed of in a proper
  way to comply with local legislation and available resources.
- Modern coolant mixtures, i.e. antifreeze and other additives, should be replaced every two years. They should not be allowed to get into the soil, but should be collected and disposed of properly.
- Do not open the air-conditioning system yourself. It contains gases that should not be released into the atmosphere. Your NEW HOLLAND dealer or air conditioning specialist has a special extractor for this purpose and will have to recharge the system properly.
- Repair any leaks or defects in the engine cooling or hydraulic system immediately.
- Do not increase the pressure in a pressurized circuit as this may lead to a component failure.
- Protect hoses during welding as penetrating weld splatter may burn a hole or weaken them, allowing the loss of oils, coolant, etc.

# Safety rules

| CR Series Tier IV       | NA |
|-------------------------|----|
| CX8000 Elevation series | NA |

# PRECAUTIONARY STATEMENTS Personal Safety



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.

Throughout this manual and on machine decals, you will find precautionary statements ("DANGER", "WARNING", and "CAUTION") followed by specific instructions. These precautions are intended for the personal safety of you and those working with you. Please take the time to read them.

### $\triangle$ DANGER $\triangle$

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury. The color associated with Danger is RED.

M1169A

#### **△** WARNING **△**

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury. The color associated with Warning is ORANGE.

M1170A

#### $\triangle$ CAUTION $\triangle$

CAUTION, used with the safety alert symbol, indicates a hazardous situation which, if not avoided, could result in minor or moderate injury. The color associated with Caution is YELLOW.

M1171 A

FAILURE TO FOLLOW "DANGER", "WARNING", AND "CAUTION" INSTRUCTIONS MAY RESULT IN SERIOUS BODILY INJURY. DAMAGE TO HEALTH OR DEATH.

**NOTICE:** Install new decals if the old decals are destroyed, lost painted over or cannot be read. When parts are replaced that have decals make sure you install a new decal with each new part.

#### **MACHINE SAFETY**

**NOTICE:** The word "notice" is used to inform the reader of something they need to know to prevent minor machine damage if a certain procedure is not followed.

The precautionary statements ("Important") is followed by specific instructions. This statement is intended for machine safety.

#### INFORMATION

**NOTE:** Instructions used to identify and present supplementary information.

#### **LEGAL OBLIGATIONS**

This machine may be equipped with special guarding or other devices in compliance with local legislation. Some to these require active use by the operator. Therefor, check local legislations on the usage of this machine.

Thanks very much for your reading,

Want to get more information,

Please click here, Then get the complete
manual



# **NOTE:**

If there is no response to click on the link above, please download the PDF document first, and then click on it.

Have any questions please write to me: admin@servicemanualperfect.com